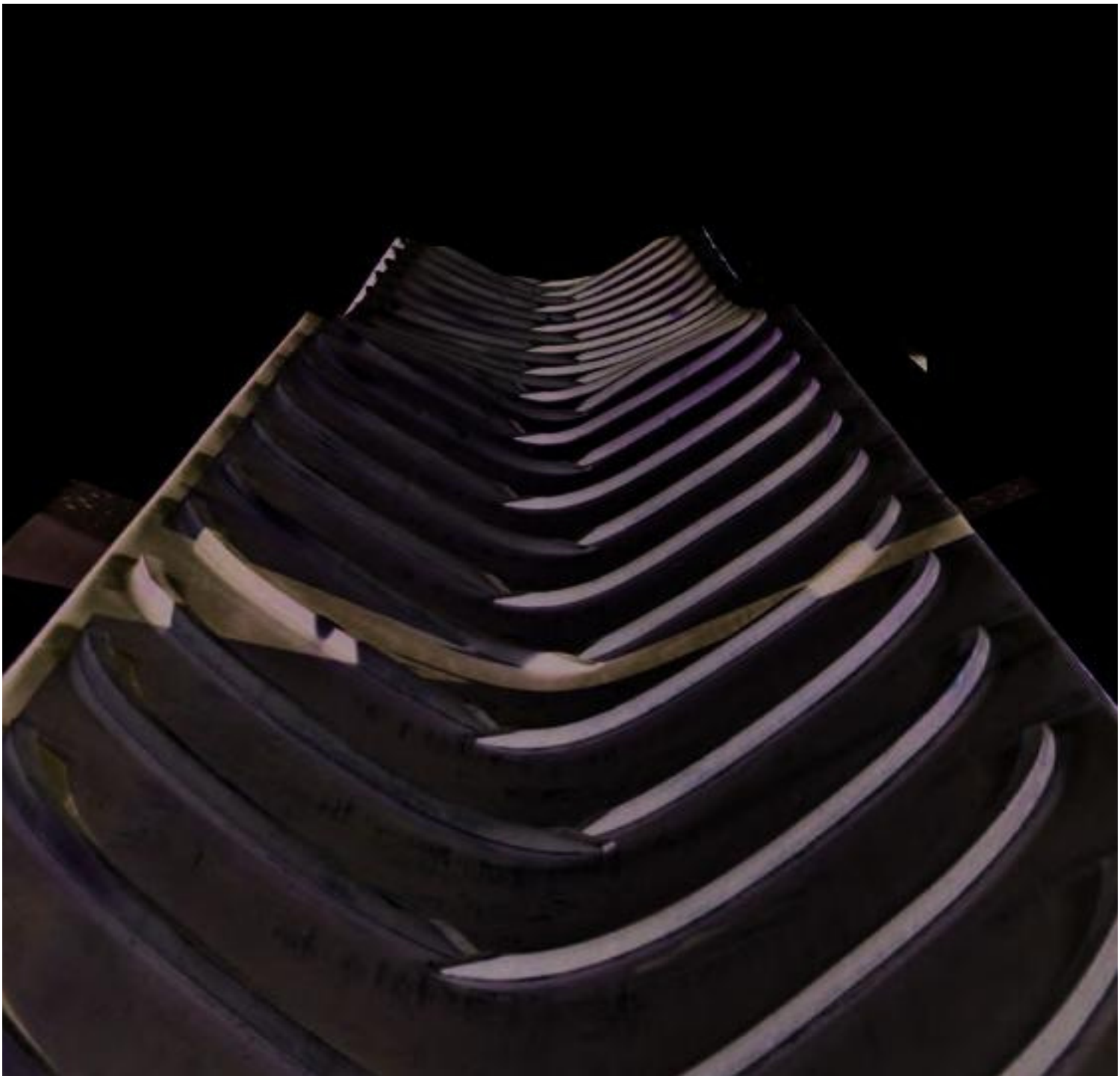
Product information

Drummotors

TM 215-40



Van der Graaf

Power Transmission Equipment

www.vandergraafpte.nl

The TM 215's playground







TM 215-40

A wide range of applications

Van der Graaf has achieved a prominent position on both the domestic and international market with its “GV” Drummotors. The “GV” Drummotor has found success in a wide range of applications including the following: automotive, X-ray, construction, postal, courier, mining, aggregate, airline baggage, package fl ow, tyre manufacturing, fi sh processing, poultry processing, meat processing, agriculture, fruit and vegetable, farming, forestry, baking, dairy and many more.

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Selection table

TYPE TM 215.40	Power kW	Beltspeed m/s at 50 Hz Beltpull N									Min. L mm Design A	Min. L mm Design B	Full load curr. 400 V - 50 Hz I = ... A	Weight kg L=500
275 275 ZV	5,50	4,70 1100 2,00 2610	3,90 1340 1,70 3075	3,50 1495 1,50 3485	2,80 1865 1,40 3730	2,50 2090 1,30 4020	1,10 4750				500	550	11,0	79
255 255 Z 255 ZV	4,00	4,70 810 2,00 1900 1,50 2535	3,90 975 1,70 2235 1,40 2715	3,50 1085 1,30 2925	2,80 1355 1,10 3455	2,50 1520 1,00 3800	0,90 4220				500	550	8,0	76
440 440 ZV	3,00	2,90 985 1,00 2850	2,40 1190 0,85 3355	2,00 1425 0,75 3800	1,80 1585 0,70 4070	1,40 2035 0,65 4385	1,25 2280				500	550	6,6	76
430 430 ZV	2,20	2,90 720 0,85 2460	2,40 870 0,70 2985	2,10 995 0,65 3215	1,70 1230 0,60 3485	1,40 1495 0,55 3800	1,25 1670 0,50 4180	1,00 2090 0,45 4645	0,90 2320		425	500	4,7	73
420 420 ZV	1,50	2,90 490 0,60 2375	2,40 595 0,55 2590	2,10 680 0,50 285	1,70 840 0,45 316	1,40 102 0,40 0	1,25 1140	1,00 1425	0,90 1585	0,80 1780	0,70 2035	425	500	3,6	71
620 620 ZV	1,50	1,60 808 0,36 396	0,85 467 0,34 5	0	5	356 0,31 4595	0,28 5090	5				500	550	3,7	76
415 415 Z 415 ZV	1,10	2,9 360 0 174 0,6 0 0 190	2,40 435 0 0,50 2090	2,10 500 0,45 2320	1,80 580	1,40 745	1,25 835	1,00 1045	0,90 1160	0,80 1305	0,70 1495	425	500	2,9	69
615 ZV	1,10	0,36 5950	0,34 3075	0,31 3370	0,28 3730	0,26 4020						425	500	2,9	73
610 610 Z 610 ZV	0,75	1,4 510 0 198 0,3 0 6 254	1,2 595 0 209 0,3 5 4 274	0,9 790 0 230 0,3 0 1	0,85 840	0,65 1095	0,60 1190	0,50 1425	0,45 1585	0,40 1780		425	500	2,5	71
810 ZV	0,75	0,23 9200	0,21 3325	0,19 3750								425	500	2,7	73
675 675 Z	0,55	1,4 375 0 145 0,3 0 6	1,2 435 0 153 0,3 5 4	0,9 580 0 168 0,3 5 1	0,8 615 5 186 0,2 5 8	0,6 805 5 201 0,2 0 6	0,60 870	0,50 1045	0,45 1160	0,40 1305		425	500	1,9	69
875 Z 875 ZV	0,55	0,2 627 3 0	0,19 2750									425	500	2,2	71
1275 ZV	0,55	0,17 1075	0,15 3485	0,12 4355								500	550	2,6	76
805 805 Z	0,37	1,1 320 0 125	0,8 415 5 140	0,7 500 0 153	0,6 540 5 167	0,5 705 0 185	0,45 780	0,40 880	0,35 1005	0,30 1170		425	500	1,8	69
1205 1205 Z 1205 ZV	0,37	0,5 840 5 207 0,1 0 7 293 0,1 01 2	0,15 2345									425	500	2,0	73

Available standard facewidth's: 425 - 450 - 500 - 550 - 600 - 650 - 700 - 750 - 800 - 850 - 900 - 950 - 1000 mm
When an electro-mechanical brake is fitted, the minimum facewidth is increased by 100 mm
The total weight of a Drummotor grows approx. 4,5 kg per 100 mm
Available torque: (Beltpull N x drum diameter m) / 2 Nm

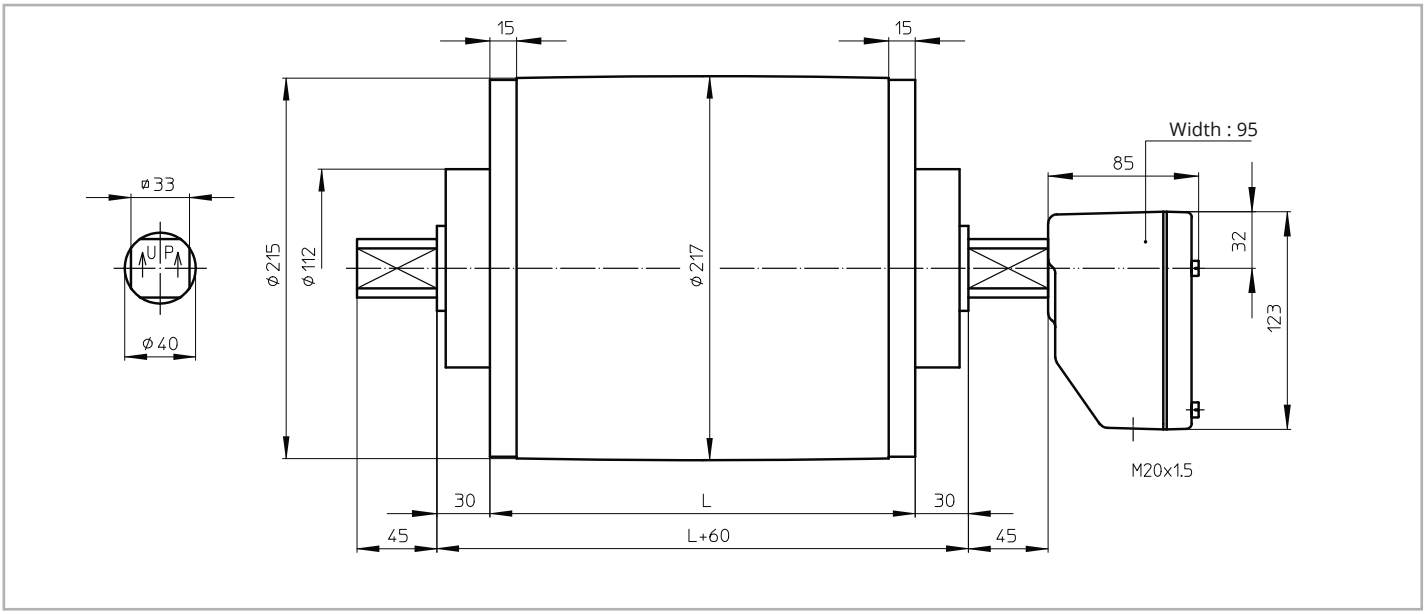
Selection table Dahlander motors

TYPE TM 215.40	Power kW	Beltspeed m/s at 50 Hz Beltpull N								Min. L mm Design A	Min. L mm Design B	Full load curr. 400 V - 50 Hz I = ... A	Weight kg L=500
430/240 430/240 ZV	2,20/3,00	2,40/4,80 870/595 0,85/1,70 2460/1675	2,10/4,20 995/680 0,70/1,40 2985/2035	1,70/3,40 1230/840 0,65/1,30 3215/2190	1,40/2,80 1495/1020 0,60/1,20 3485/2375	1,25/2,50 1670/1140 0,55/1,10 3800/2590	1,00/2,00 2090/1425 0,50/1,00 4180/2850	0,45/0,90 4645/3165		500	550	5,0/6,9	76
418/230 418/230 ZV	1,30/2,20	2,40/4,80 515/435 0,70/1,40 1765/1495	2,10/4,20 590/500 0,60/1,20 2060/1740 0,50/1,00 2470/2090	1,70/3,40 725/615 0,45/0,90 2745/2320	1,40/2,80 880/745 0,40/0,80 3090/2615	1,25/2,50 990/835	1,00/2,00 1235/1045	0,90/1,80 1370/1160	0,80/1,60 1545/1305	425	500	3,1/4,6	73
816/430 ZV	1,20/2,20	0,33/0,66 3455/3165	0,30/0,60 3800/3485	0,27/0,54 4220/3870	0,25/0,50 4560/4180	0,23/0,64 4955/4545				500	550	3,8/4,3	76
810/420 810/420 ZV	0,75/1,50	0,55/1,10 2245/1900 0,35/0,70 3255/2985	1,20/2,40 595 0,35/0,70 2035 0,27/0,54 2640	1,10/2,20 650 0,25/0,50 2850	0,85/1,70 840 0,23/0,46 3100	0,70/1,40 1020 0,22/0,44 3240	0,60/1,20 1190 0,20/0,40 3565	0,50/1,00 1425	0,45/0,90 1585	500	550	3,3/4,6	76
875/415 875/415 Z 875/415 ZV	0,55/1,10	1,40/2,80 510 0,40/0,80 1780	0,85/1,70 615 0,25/0,50 2090	0,70/1,40 745 0,23/0,46 2270	0,60/1,20 870	0,50/1,00 1045	0,45/0,90 1160	0,40/0,80 1305	0,35/0,70 1495	425	500	2,4/2,5	73
805/410 805/410 Z	0,37/0,75	0,30/0,60 325 1,10/2,20 132 0,30/0,60 1740 0,27/0,54 1935 0,20/0,40 2615 1,10/2,20 0,30/0,60 0,27/0,54	0,85/1,70 420 0,25/0,50 1425	0,70/1,40 510 0,23/0,46 1550	0,60/1,20 595 0,20/0,40 1780	0,50/1,00 715	0,45/0,90 790	0,40/0,80 890	0,35/0,70 1020	425	500	1,8/1,5	71

Available standard facewidths: 425 - 450 - 500 - 550 - 600 - 650 - 700 - 750 - 800 - 850 - 900 - 950 - 1000 mm When an electro-mechanical brake is fitted, the minimum facewidth is increased by 100 mm
The total weight of a Drummotor grows approx. 4,5 kg per 100 mm
Available torque: (Beltpull N x Drum diameter m) / 2 Nm

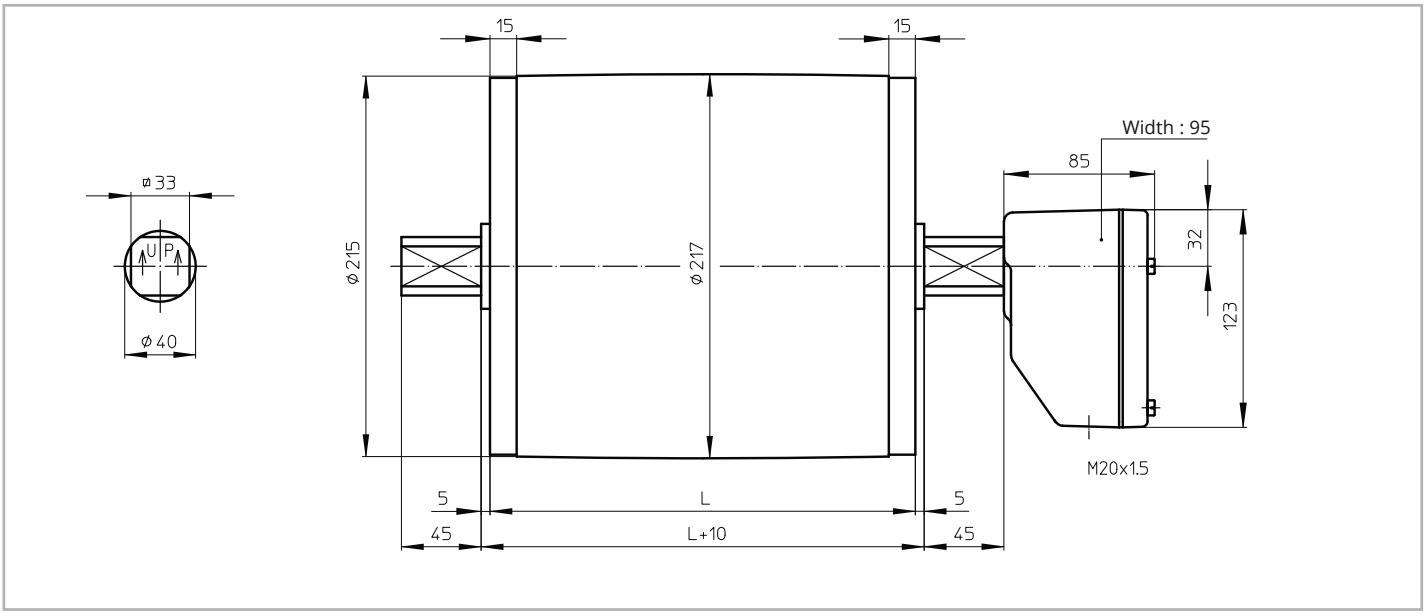
TM 215A40

TM 215A40, mild steel Drummotor with cast iron junctionbox



TM 215B40

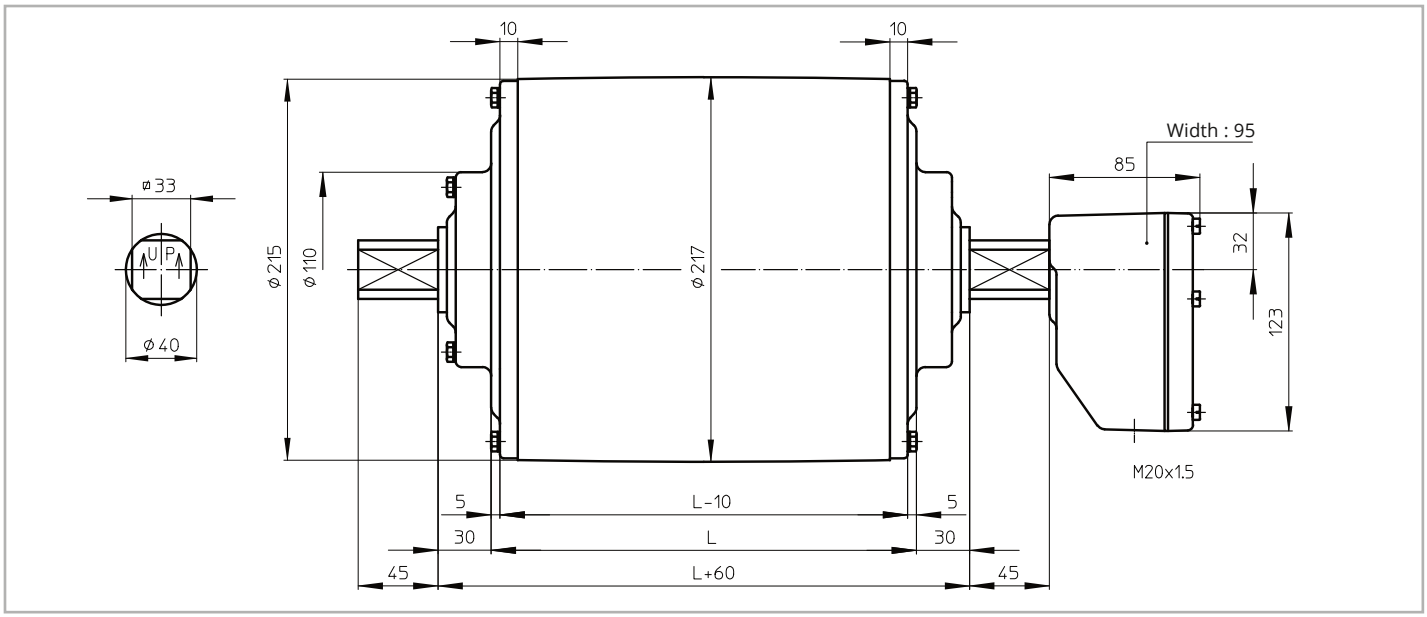
TM 215B40, mild steel Drummotor with cast iron junctionbox



Dimensions Drummotors stainless steel

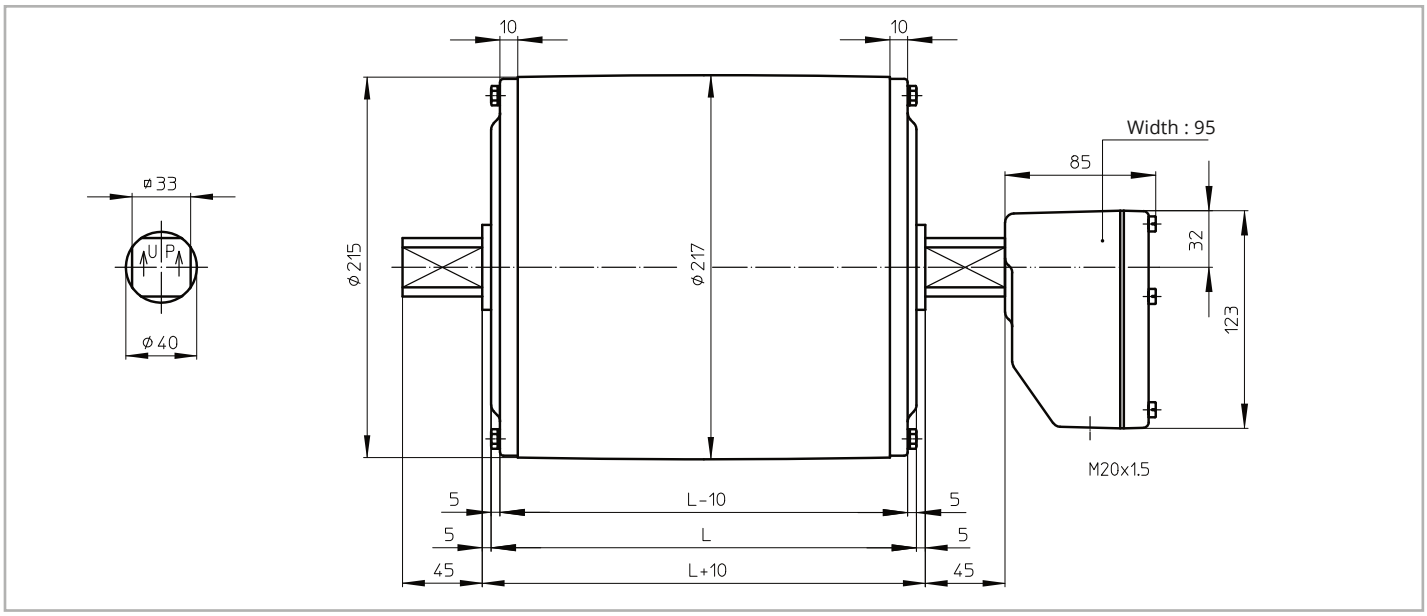
TM 215A40 CR

TM 215A40 CR, stainless steel Drummotor with polyamide junctionbox and CR sealing



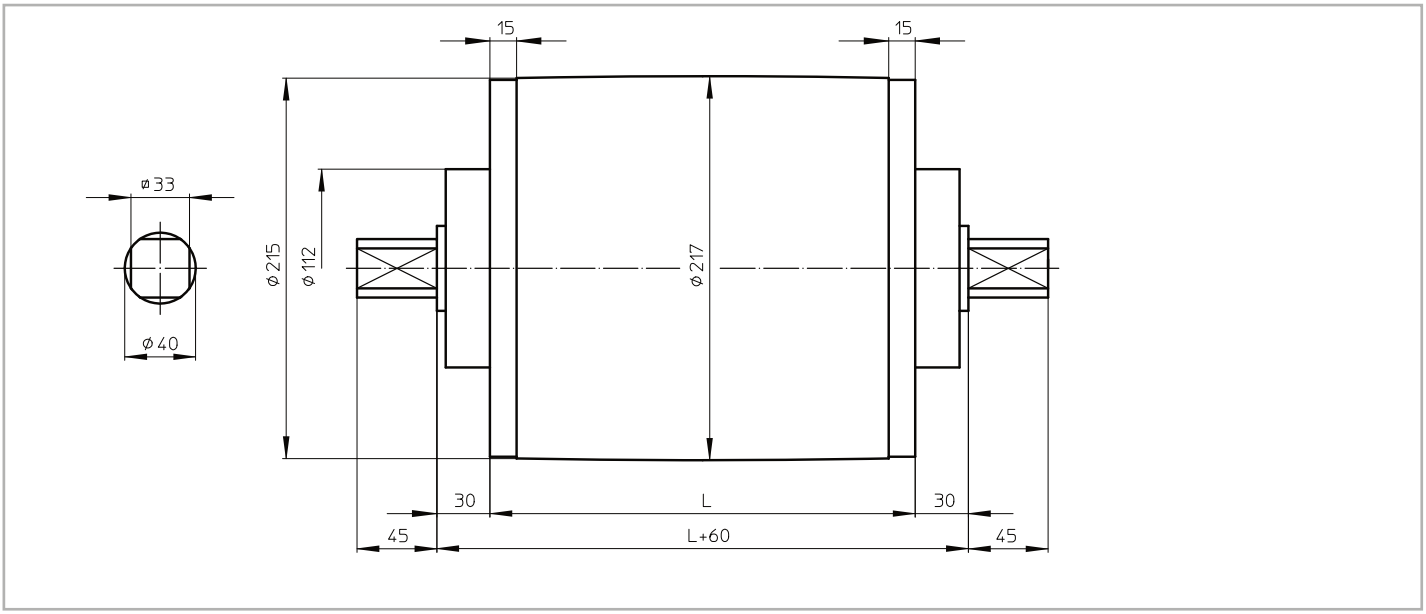
TM 215B40 CR

TM 215B40 CR, stainless steel Drummotor with polyamide junctionbox and CR sealing



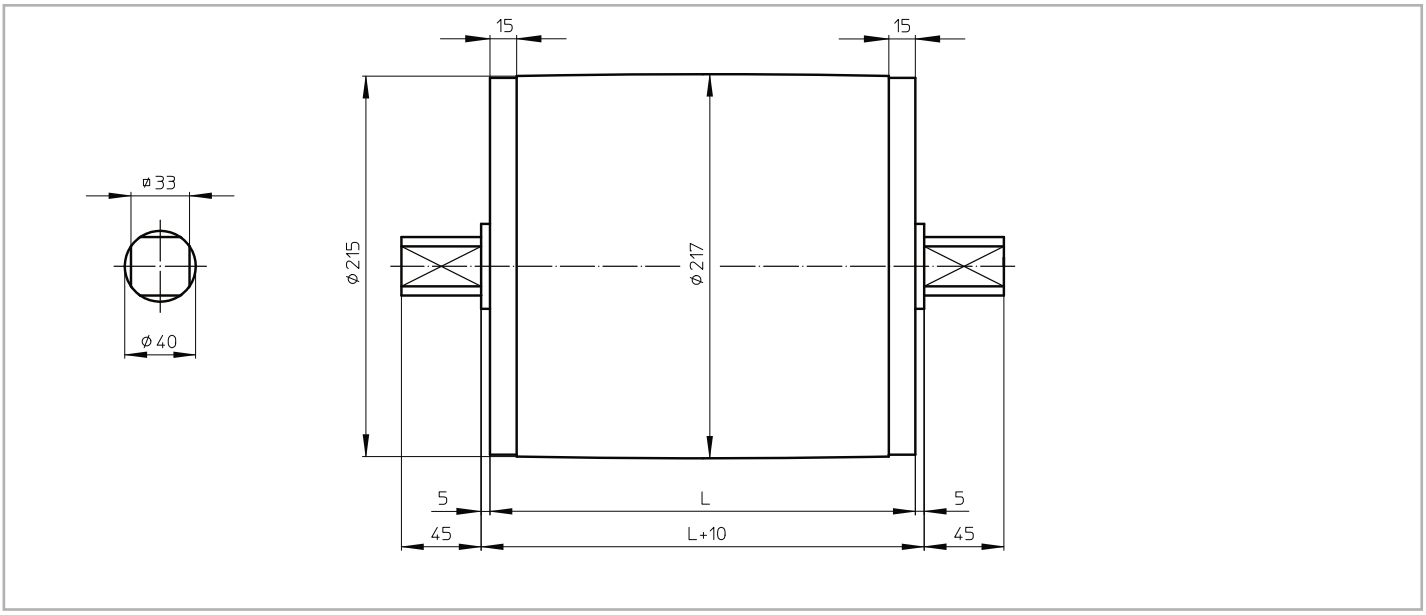
KT 215A40

KT 215A40, mild steel Taildrum



KT 215B40

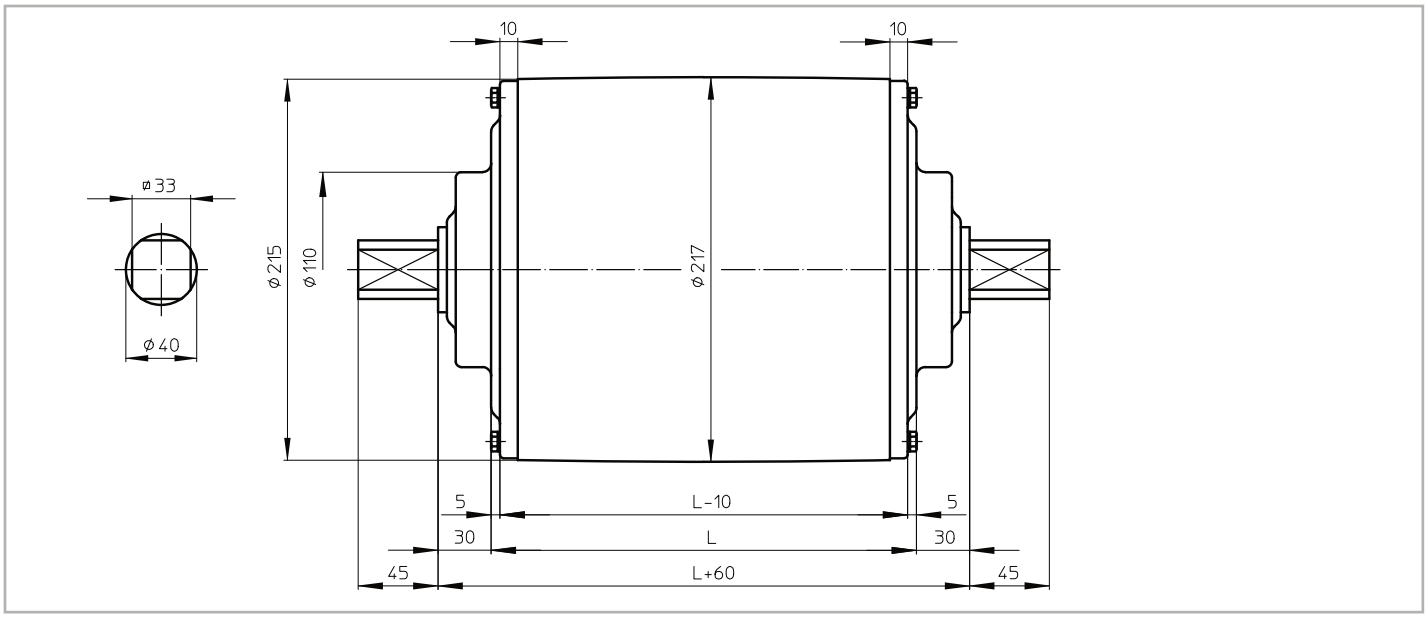
KT 215B40, mild steel Taildrum



Dimensions Taildrums stainless steel

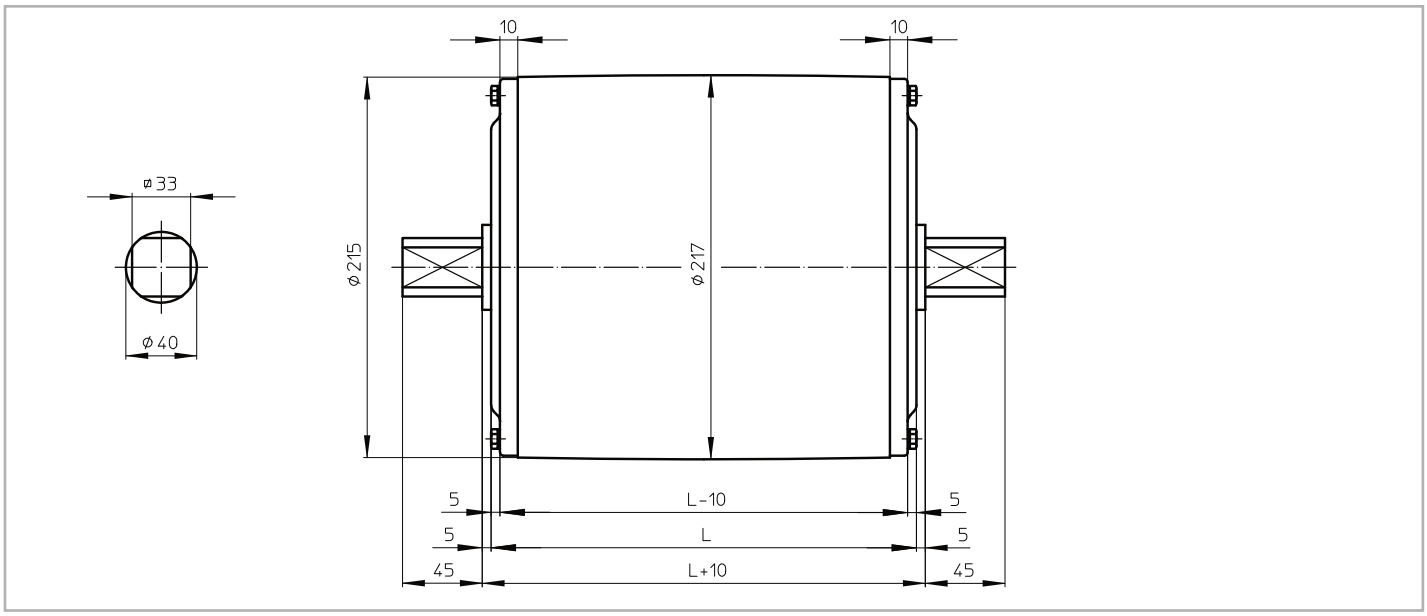
KT 215A40 CR

KT 215A40 CR, stainless steel Taildrum with CR sealing



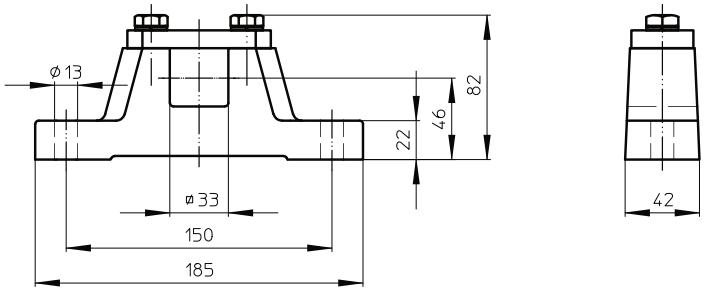
KT 215B40 CR

KT 215B40 CR, stainless steel Taildrum with CR sealing



AB 40

AB 40, cast iron or stainless steel bracket
Weight: 4,2 kg per pair



Cable exit

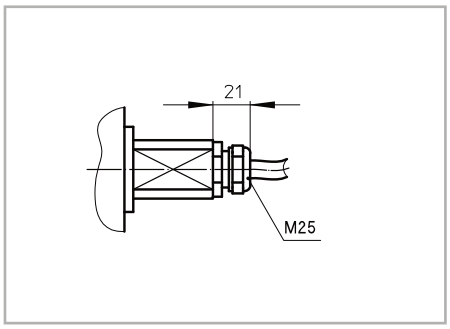
Standard design of a TM 215-40 is with a cast iron junctionbox. For stainless steel design, this can be either a polyamide or stainless steel junctionbox.

On request a Drummotor can be fitted with a cable. In this case it is important to know the available voltage (preferably 1 voltage), the length of the cable, whether the cable is shielded or not and the type of cable exit.

An overview of available cable exits is shown below.

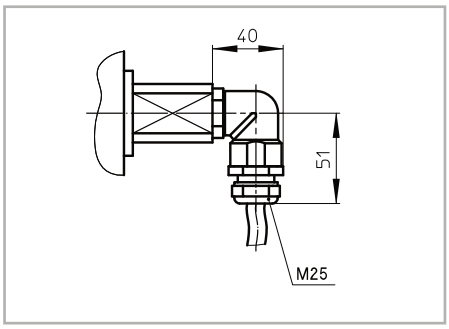
Option 1

Straight cable exit with cable gland



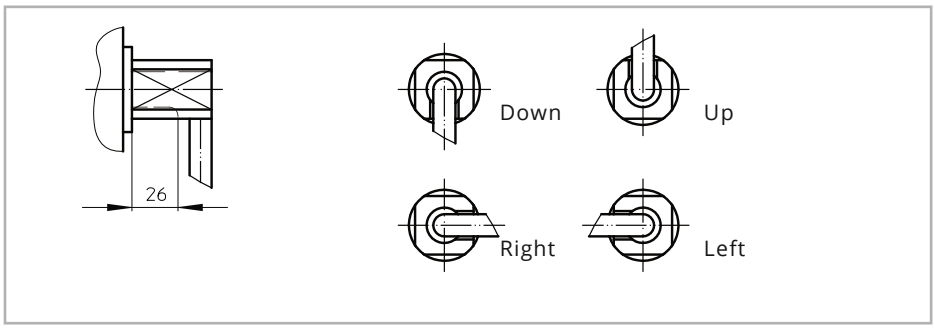
Option 3

Elbow cable exit with cable gland
(minimum facewidth increases with 50 mm)

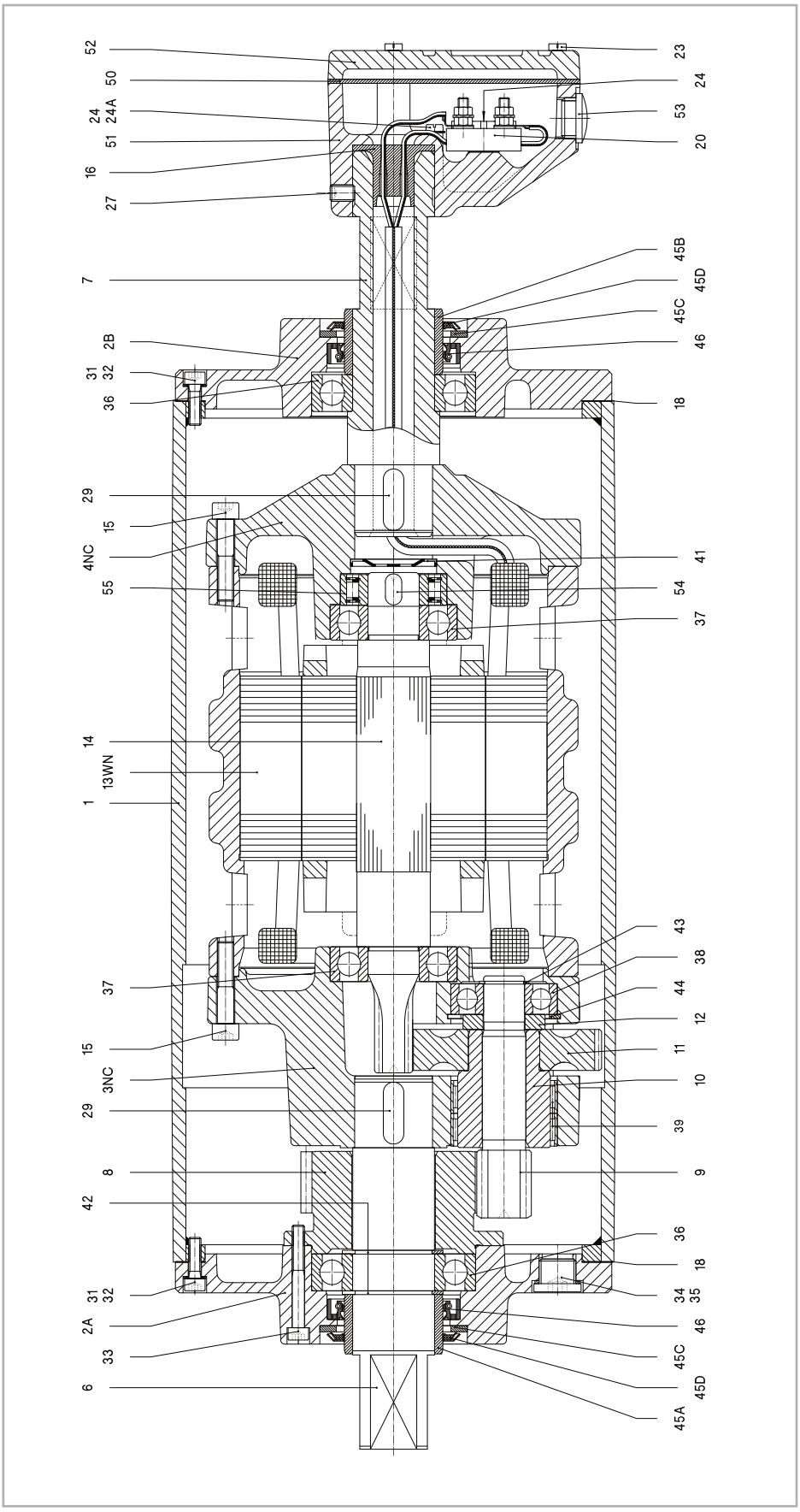


Option 4

Open cable exit (minimum facewidth increases with 50 mm)



TM 215A40



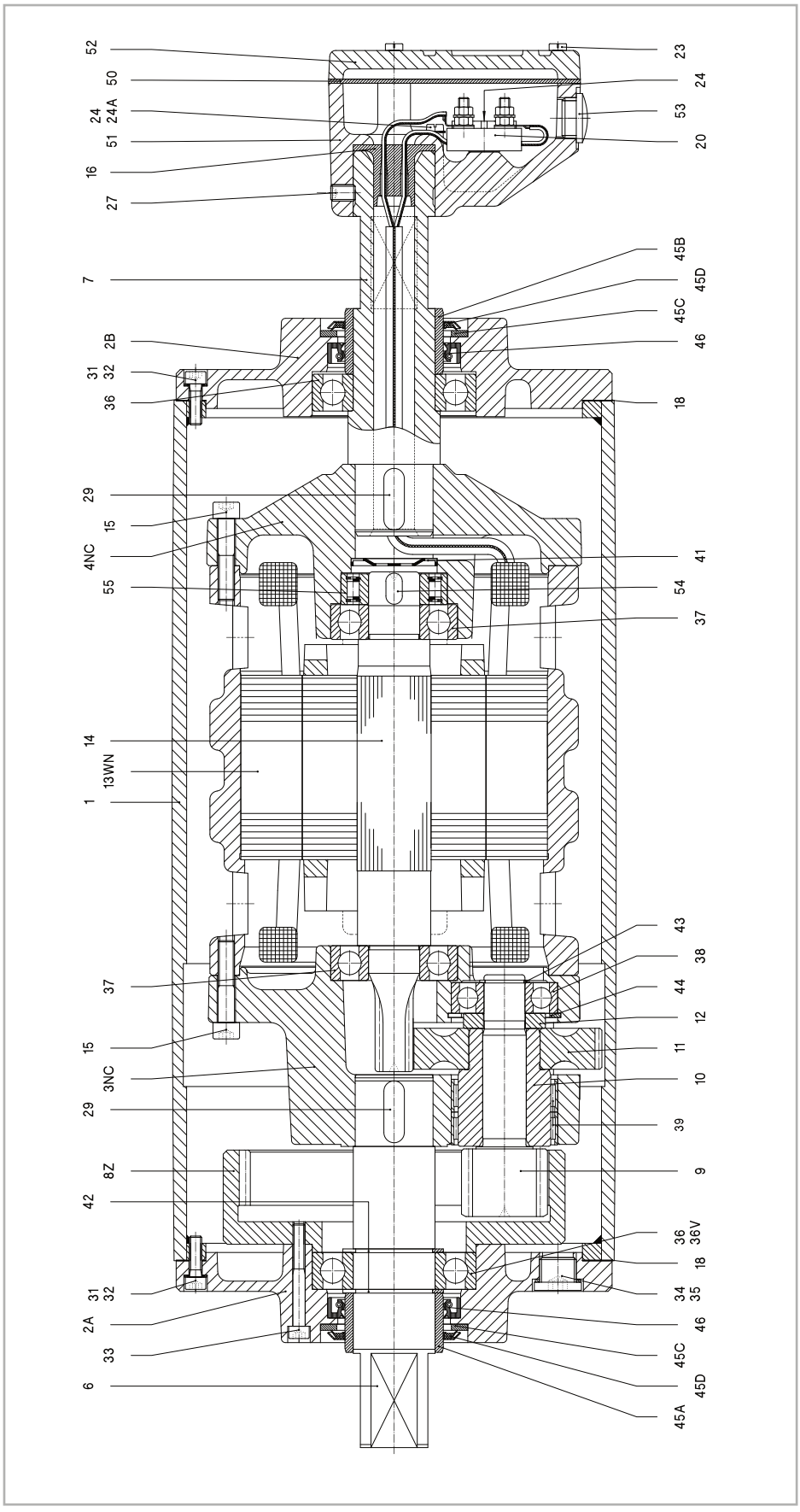
Remark: Drummotor also available in B-design (TM215B40)

Legenda

1 Shell	12 Distance ring	27	13WN Stator	29	14
2A Endflange	Rotor	31	15 Int. hex screw	32	16 Cable
2B Endflange	passage	33	18 Gasket	34	20
3NC Gearhousing	Terminalboard	35	23 Cyl. head		
4NC Motorflange	screw	36	24 Cyl. head screw	37	24A
6 Shaftend	Toothed lock washer	38			
7 Hollow shaft					
8 External gear					
9/10 Pinion with bush 11					
Gear					

Setscrew	39	Needlebearing	41	50	Seal
Key	Disc			51	Junctionbox
Int. hex screw	42	Circlip		52	Junctionbox cover
Washer	43	Circlip		53	Stopping plug
Int. hex screw	44	Circlip		54	Key
Fillerplug	45A	Bearing race		55	Backstop
Washer	45B	Bearing race		57	Dataplate
Ballbearing	45C	Shim plated			
Ballbearing	45D	Gammaring			
Ballbearing	46	Oilseal			

TM 215A40 Z

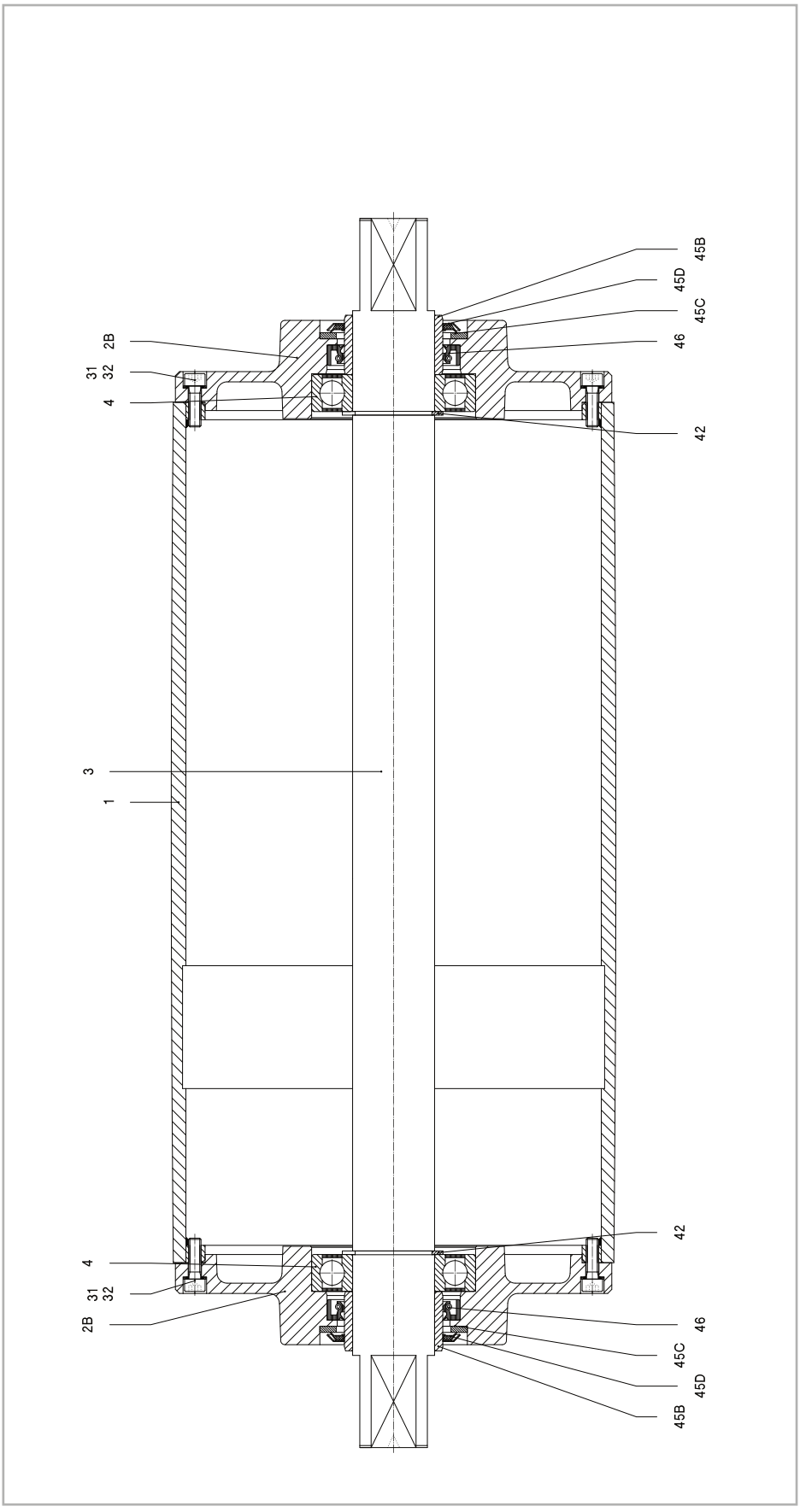


Remark: Drummotor also available in B-design (TM215B40 Z)

Legenda

1 Shell
2A Endflange
2B Endflange
3NC Gearhousing
4NC Motorflange
6 Shaftend
7 Hollow shaft
8Z Internal gear
9/10 Pinion with bush 11
Gear
12 Distance ring27 Setscrew
13WN Stator29 Key
14 Rotor31 Int. hex screw
15 Int. hex screw32 Washer
16 Cable passage33 Int. hex screw
18 Gasket34 Fillerplug
20 Terminalboard35 Washer
23 Cyl. head screw36 Ballbearing
24 Cyl. head screw36V Cyl. roller bearing 24A Toothed lock washer37 Ballbearing
38 Ballbearing
39 Needlebearing 41 Disc
42 Circlip
43 Circlip
44 Circlip
45A Bearing race
45B Bearing race
45C Shim plated
45D Gammaring
46 Oilseal
50 Seal
51 Junctionbox
52 Junctionbox cover
53 Stopping plug
54 Key
55 Backstop
57 Dataplate

KT 215A40



Remark: Taildrum also available in B-design (KT215B40)

Legenda

1	Shell	42	Circlip
2B	Endflange	45B	Bearing race 45C
3	Shaft		Shim plated
4	Ballbearing	45D	Gammaring
31	Int. hex screw	46	Oilseal
32	Washer		

Material

The external parts of the Drummotor are made from mild steel and cast iron. Depending on the application it is also possible to manufacture in stainless steel (complete or part). You can choose between stainless steel 304 (general food industry) and stainless steel 316 (salt water applications).

Backstop - Brake

If an inclined belt conveyor is stopped fully loaded, it could run backwards.

To prevent this we can install a backstop. One of the bearings in the Drummotor is replaced by a one way bearing. The way this bearing is installed determines the direction of rotation of the drum. TBRH indicates a cw rotation and TBLH ccw.

In situations where a Drummotor needs to be able to drive in both directions it is not possible to use a backstop. In this case we use a brake. When an declined belt or a horizontal belt needs to be stopped quickly to pick or place items a brake is the best solution.

Inclined position

Sometimes a Drummotor needs to be installed on an inclined or even vertical position. This is possible, but we need to make adjustments to the oil level in the drum as the oil will flow to the lower side of the Drummotor causing the top bearing to run without lubrication. To prevent problems we will need to know the installation angle so we can fill the drum with extra oil and fit a double sealed bearing on the upper side.

Thermal protection

A Van der Graaf Drummotor can be fitted with thermal protection. This consists of either a thermistor (PTC) or bi-metal (klixon). We install these on each phase of the electric motor.

Encoder - Sensor bearing

In certain applications it is required to measure the speed or position of a conveyor belt. For this type of application we can install an encoder or sensor bearing to accurately measure rotational speed of the Drummotor.

The accuracy needed will determine the type of encoder or sensor used.

Lagging

The power produced by the Drummotor has to be transferred to the belt and lagging is used to give more friction between the Drummotor and the conveyor belt. Van der Graaf can fit your Drummotor with different kinds of lagging.

There is a difference between cold and hot vulcanised lagging. Cold vulcanised means the lagging is glued to the Drummotor usually in sheet form and the join ‘welded’ together. Hot vulcanising is a process where the shell is wrapped around with thin layers of rubber. The shell with the rubber is then baked in an autoclave fusing the layers together creating a seamless finish.

It is possible to cut grooves (e.g chevron or diamond) in the lagging.

Sprockets

Do you wish to use a Drummotor to drive modular belts? Van der Graaf can help you! Fitting sprockets suitable for various types of modular belts is a simple solution. The Drummotor is manufactured with a cylindrical shell and machined with a patented ‘keying’ system. The sprockets are simply ‘slid’ on and locked securely into position.

Sealings for mild steel Drummotors

RB sealing - IP 66



This is Van der Graaf's standard sealing. This type of sealing will work in most conditions.

RBS sealing - IP 66



This sealing is specifically designed for those applications where high water pressure is used for cleaning.

HD sealing - IP 66



This sealing is designed for abrasive applications, like sand, gravel and soil.

Sealings for stainless steel Drummotors

CR sealing - IP 66



This is our standard sealing for stainless steel Drummotors, a very effective, multi labyrinth sealing.

UW sealing - IP 68



This sealing is suitable for under water applications. The maximum depth is approx 2,5 m.

Options

Specification	Standard	Optional
Construction		
Shafts and bolts	Mild	Stainless steel
Endflanges	steel	Stainless steel
Shell	Cast iron	Stainless steel
Junctionbox	Mild steel	Stainless steel or polymide
Cable		Shielded or non-shielded
Sealing mild steel	Cast iron RB	RBS, HD
Sealing stainless steel	CR	UW
Shell		
Crowned	•	
Cylindrical		•
Balanced		•
Lagging, cold vulcanised		•
Lagging, hot vulcanised		•
Lagging, FDA approved		•
Fitted with grooves, patterns		•
Sprockets		•
Electro motor		
Three-phase asynchronous		
Power supply (P ≤ 3 kW)	•	
Power supply (P > 3 kW)	230/400 V - 50 Hz	Other voltages and frequencies on request
	400/690 V - 50 Hz	Other voltages and frequencies on request
Two speed (Dahlander)		•
Twin drive (double power)		•
Insulation class	F	H
Thermal protection		Bi-metal or thermistor
Run by frequency inverter	•	
Other options		
Food grade oil		•
Backstop, mechanical		•
Brake, electro mechanical		•
Clutch brake, electro mechanical		•
Inclined or vertical position		•
Other facewidth's		•
Different shaft designs		•
Encoder or sensor bearing in Drummotor		•
Encoder or sensor bearing in Taildrum		•
Certificates		
CE	•	
UL		•
CSA		•
ATEX zone 22, dust		•
UW Under water application (IP68)		•

Our products, an overview

Drummotor type	TM	TM	TM 127.25	TM 138.25	TM 160.25	TM 160.30	TM 215.30	TM 215.40
Drum diameter (mm)	100B25	113B25	127	138	160	160	215	215
Shaft diameter (mm)	100	113	25	25	25	30	30	40
Power (kW)	25	25	0.10-1.1	0.10-1.1	0.10-0.75	0.10-2.2	0.10-2.2	0.37-5.5
Speed (m/s)	0.05-0.37	0.04-0.55	0.008-2.60	0.009-2.80	0.13-3.30	0.06-4.00	0.08-5.30	0.12-4.70
	0.007-3.60	0.008-4.40						

Drummotor type	TM 215B50	TM 273.40	TM 315.40	TM 315.50	TM 400.50	TM 400.60	TM 500.60	TM 500A75
Drum diameter (mm)	215	273	315	315	400	400	500	500
Shaft diameter (mm)	50	40	40	50	50	60	60	75
Power (kW)	1.5-4.0	0.37-5.5	0.37-5.5	1.1-11	1.1-11	1.5-22	1.5-22	11-30
Speed (m/s)	0.18-0.31	0.16-4.95	0.18-5.20	0.16-4.40	0.20-4.80	0.20-4.60	0.25-4.70	0.80-3.20

Drummotor type	TM 620A75	TM 630A100	TM 800A100	TM 800A130
Drum diameter (mm)	620	630	800	800
Shaft diameter (mm)	75	100	100	130
Power (kW)	11-30	22-55	22-55	55-132
Speed (m/s)	1.00-3.90	1.00-4.00	1.25-5.10	1.60-4.50

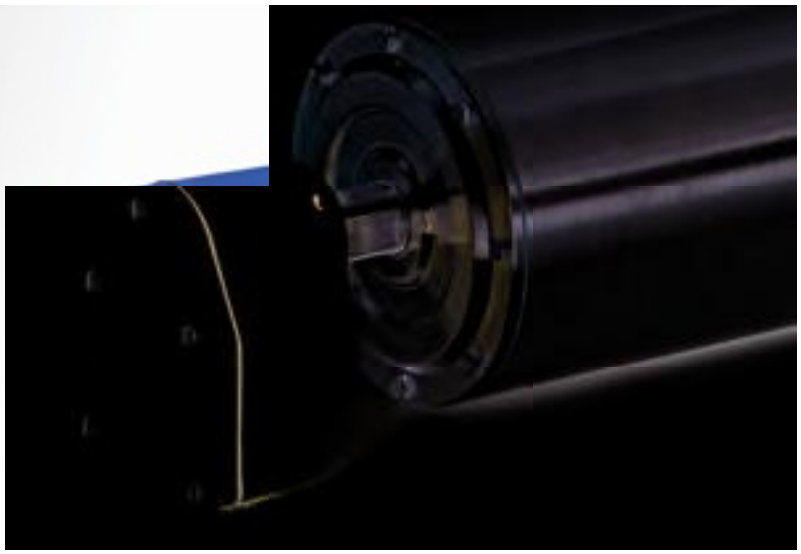


Design benefi ts

- Robust, industrial design
- Fully enclosed
- Oil fi lled
- Well-sized gears and bearings

Installation advantages

- Easy to install
- Compact and reliable
- Easy to clean
- Virtually maintenance free
- Low Life Cycle Costs



Van der Graaf

Power Transmission Equipment

Contact us

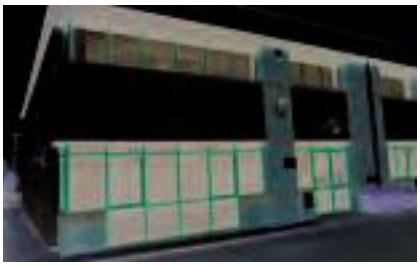
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